

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

July 1, 2014
Midnight Shift

BASF EMPLOYEES
59 Last Recordable
364 Last Lost Time

#1 MED / AI 5655:

HOLD until notified.

Midnight shift:

Day shift:

Afternoon shift: Down

#1 RC / AI 5655:

HOLD. Calciner and Dryer are shut down.

Midnight shift:

Day shift: Need to remove bag on loading station and purge out the calciner hopper to a bag (to be fed later when repairs done). Repairs planned for Tuesday, but hopper and calciner must be empty.

Afternoon Shift: We could not empty out the hopper/calciner is empty to do repairs. Work order is in to repair syntron.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Down until further notice-Monday morning meeting. L. Zavodnik-email(Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).

Midnight shift:

Day Shift:

Afternoon Shift: Wants to restart Tuesday morning while here to observe.

#2 RC/ Cu-0860:

Continue running. Please be sure to feed bags in batch order. A batch feeding log sheet was generated for this to determine if any bad batches can be identified after material is calcined.

Midnight Shift:

Day shift:

Afternoon shift: Stopped the feed-per J Bodmann. Hopper is full.

Exhaust to F1

TANK 7 / AMT for D-1799 NAQ:

Continue to monitor the tank.

Midnight shift:

Day shift:

Afternoon Shift: Using material for last batch. Tank is empty.

Old Pfaudler D-1799 NAQ:

Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.

Midnight Shift: Made batch on shift. Make next batch on day shift and then hold for instructions. Need disposition for contaminated bag from lot 10 / SS 1, and partial bag Lot 11 / SS 18 (#665). Will need to hand pick the contaminated bag and Grodecki with provide instructions for the partial batch.

Day Shift:

Afternoon Shift: Made last batch per B Grodecki instructions.

#3 Dryer / D-1799 NAQ:

Continue

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#3 RC / D-1799 NAQ:

Continue feeding.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO

#4 RC / Cu-0226 done, then feeding Al 5655 flush:

Finishing last 0226 material, then follow with 1 bag of 5655 flush

Midnight Shift:

Day shift: Sending fines through...Grodecki and Bodmann will advise with further instructions, including the chrome solution make-up. ALSO, need to start bringing Lot 21 drums (from the end of the run) to the department 2nd floor for inspection. There may be more contaminated material, and the marching orders are to start inspecting everything from the end of the run and back towards the beginning. Check with Grodecki for guidance on how to start this.

Afternoon Shift: Brought lot 21 over to B-31 - 2nd floor to inspect.

Exhaust to Trimer

#5 RC / Cu-3818:

Having issues with roton blocking up and spillage from under-side of drums on feed end. Only use Phibrotech copper and will be discharged into a 120 bag.

Midnight Shift:

Day shift:

Afternoon shift: Roton-blower plugged up before safety meeting. Is cleared out and feed screw still set at 11 htz –keep running slow and check every hour. Should be easy to clear if checked hourly.

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting.

When starting back up, do not use burner #9 per Elliott.

Midnight shift: No activity

Day Shift: No activity.

Afternoon shift: No activity.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. **HOLD**

Midnight Shift:

Day shift:

Afternoon shift: Lucas started cleaning chrome lines/will continue Tuesday along with switching out tote on 2nd floor.

New Pfaudler / Clean for Cr-5655:

Maintenance called in contractor for inspection and repairs as needed.

Actual date of repairs TBD.

Midnight shift:

Day shift: Lucas working on piping connection for chrome on Monday. Will need to clean the pit under the chrome tank as well, or possibly replace the catch pan. Also, will need to clear the transfer line from building 9 top the chrome storage tote in building 31.

Afternoon Shift: Lucas started cleaning chrome lines/will continue Tuesday along with switching out tote on 2nd floor.

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Hold.

Day shift: HOLD

Afternoon Shift: Hold

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.

Midnight Shift:

Day shift: Need additional cleaning around the trays, under the belt and on back side (anywhere there is leftover spilled material)

Afternoon Shift: No activity.

Tower 3 / Cu-0860:

Loaded and running Cu-0860 Lot 152.

Midnight Shift:

Day shift:

Afternoon shift: Running/loaded on midnight shift.

Tower 6 / Cu-0860:

Loaded and Running. Work order is in to re-install shieves when available.

Midnight Shift:

Day shift:

Afternoon shift: Running after reloaded.

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift:

Day shift:

Afternoon Shift: Screener was washed and is drying.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity

Day Shift: Setting up machine to run material when it gets here.

Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed. (6/17/14) Powder for pills sometkem after shut down

Midnight shift: No activity

Day Shift: Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.

Afternoon shift: Repairs were completed.

TK #2 / V 2010:

Had issues loading saggars. Operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggars also not being loaded (keep in place, only empty).

Midnight shift:

Day Shift:

Afternoon shift: Continued/4 more sacks of material is here. 4pm

Miscellaneous:

Vertical dust collector – Ameriwaste will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday).

Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

*Work notification written to have contractor set up the New Pfaudler for the upcoming Chrome run.

*Work notification written to have electrician look at #2664 Horne Machine – Table error.

